

# WELDING CERTIFICATE

**8610-1090-2.PL0059.TÜVRH.23.01**

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural  
steel components EN 1090-2:2018+A1:2024

|                                                                               |                                                                                                                   |
|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| Manufacturer                                                                  | Konstrukcje Stalowe Słuja Sp. z o.o.<br>Sokołowska 3<br>36-130 Raniżów<br>Poland                                  |
| Manufacturing plant<br><small>Production facility of the manufacturer</small> | Konstrukcje Stalowe Słuja Sp. z o.o.<br>Sokołowska 3<br>36-130 Raniżów<br>Poland                                  |
| Technical specification                                                       | EN 1090-2:2018+A1:2024                                                                                            |
| Execution class(es)                                                           | EXC 3 according to EN 1090-2:2018+A1:2024                                                                         |
| Welding Process(es)<br><small>(Reference no acc. to EN ISO 4063)</small>      | 135 - Metal active gas welding                                                                                    |
| Material group                                                                | 1.1; 1.2; 3.1;<br>according to CEN ISO/TR 15608                                                                   |
| Responsible welding<br>coordinator                                            | PL-IWE-00616/2010                                                                                                 |
| Confirmation                                                                  | All provisions concerning welding as described in the above mentioned<br>technical specification(s) were applied. |
| Begin of validity                                                             | 01.04.2019                                                                                                        |
| Period of validity                                                            | 31.03.2029                                                                                                        |
| Place and date of issue                                                       | Zabrze, 10.04.2026                                                                                                |



Leszek Zadroga  
Certification Body

